

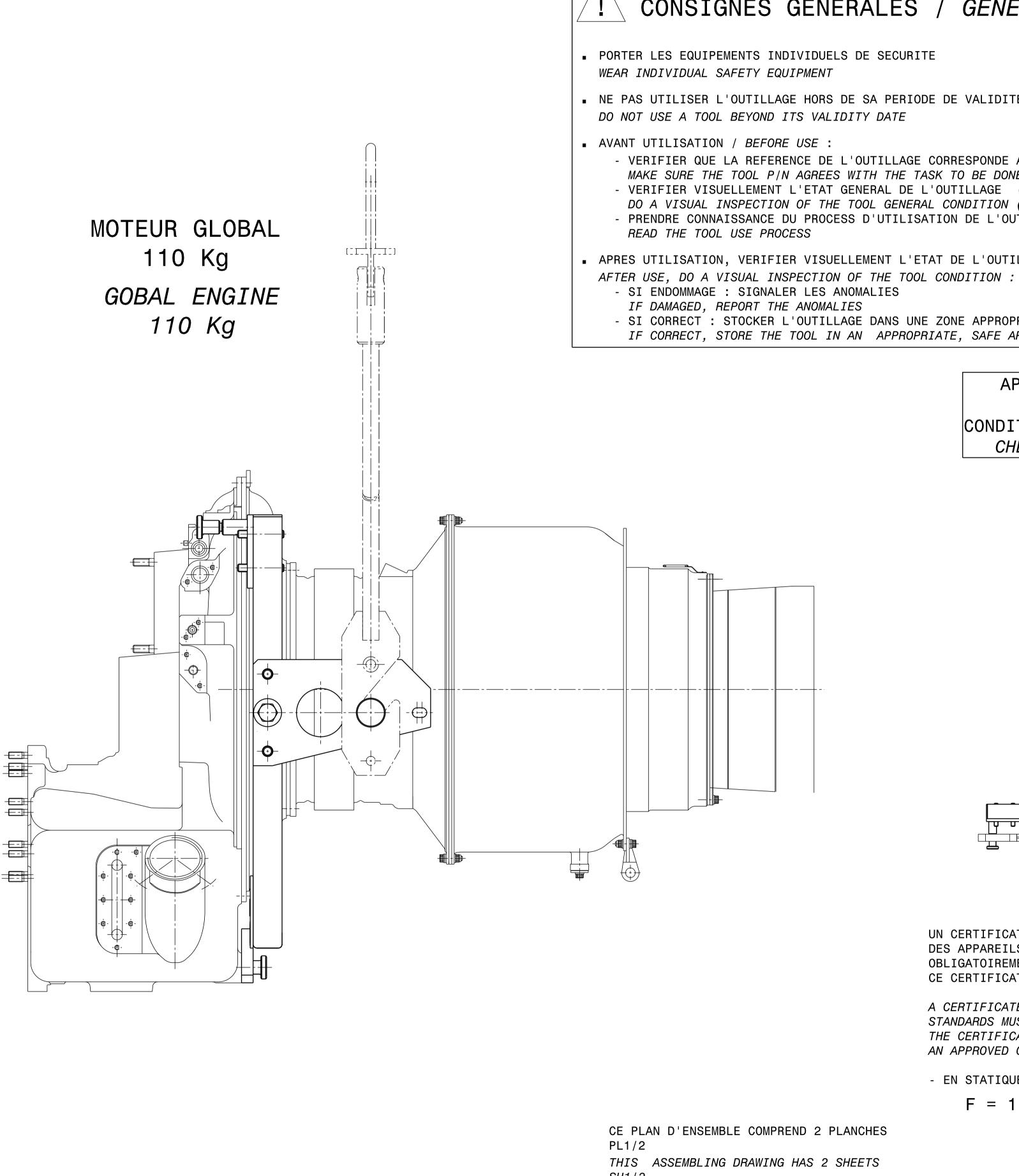
FICHE ARTICLE / Product data sheet (F0228) 8819317000

Version E ETRIER DE RETOURNEMENT

Version GEODE de l'Article / Geode Part Version :	E Engineering
Désignation anglaise / English designation :	PIVOTING DEVICE PIVOTING DEVICE
Code OTAN fabricant / Manufacturer NATO Code :	F0228
Unité / Unit :	pièce
Vie limite / Life limited part :	Non
Sujet à péremption / Subject to cure date :	Non
Classification / Classification:	Catégorie 3 groupe 1
Durée limite de stockage (jours) / Storage limit (days) :	-1

DOCUMENTS DE REFERENCE / Reference documents

ARTICLE DEFINI SELON LE DOCUMENT ST_02100 : Normes, d'application obligatoire pour l' interprétation des dessins TURBOMECA

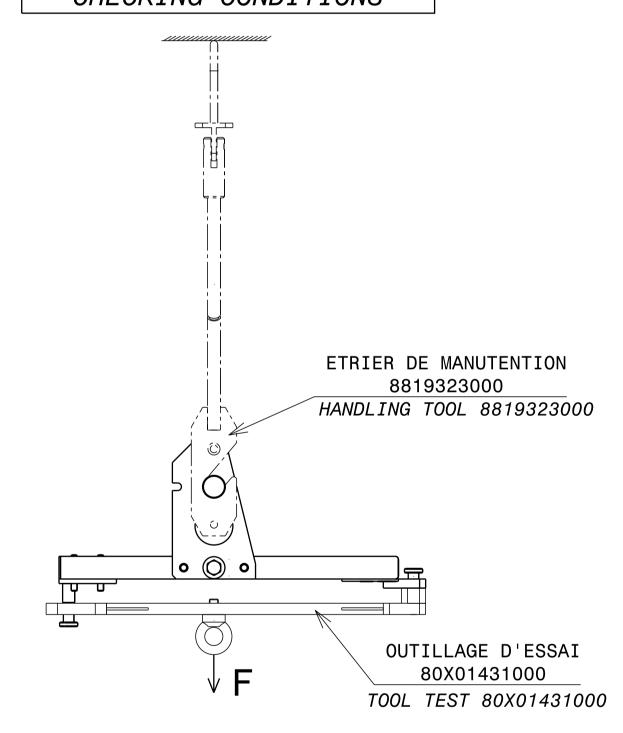


CONSIGNES GENERALES / GENERAL REGULATIONS

- PORTER LES EQUIPEMENTS INDIVIDUELS DE SECURITE
- NE PAS UTILISER L'OUTILLAGE HORS DE SA PERIODE DE VALIDITE DO NOT USE A TOOL BEYOND ITS VALIDITY DATE
 - VERIFIER QUE LA REFERENCE DE L'OUTILLAGE CORRESPONDE A LA TACHE A REALISER
 - MAKE SURE THE TOOL P/N AGREES WITH THE TASK TO BE DONE
 - VERIFIER VISUELLEMENT L'ETAT GENERAL DE L'OUTILLAGE (USURE, FISSURES, PIECES MANQUANTES, ...) DO A VISUAL INSPECTION OF THE TOOL GENERAL CONDITION (WEAR, CRACKS, MISSING PARTS, ...)
 - PRENDRE CONNAISSANCE DU PROCESS D'UTILISATION DE L'OUTILLAGE
- APRES UTILISATION, VERIFIER VISUELLEMENT L'ETAT DE L'OUTILLAGE :

 - SI CORRECT : STOCKER L'OUTILLAGE DANS UNE ZONE APPROPRIEE HORS RISQUES
 - IF CORRECT, STORE THE TOOL IN AN APPROPRIATE, SAFE AREA

APPAREIL DE LEVAGE HOSTING DEVICE CONDITION DE VERIFICATION CHECKING CONDITIONS



UN CERTIFICAT DE CONFORMITE AUX NORMES DES APPAREILS DE LEVAGE DEVRA ETRE OBLIGATOIREMENT JOINT A CHAQUE OUTILLAGE. CE CERTIFICAT SERA DELIVRE PAR UN ORGANISME AGREE.

A CERTIFICATE OF COMPLIANCE TO THE HOISTING-DEVICE STANDARDS MUST BE ATTACHED COMPULSORILY TO EACH TOOL. THE CERTIFICATE SHALL BE ISSUED BY AN APPROVED ORGANIZATION.

- EN STATIQUE / STATISTICALLY :

 $F = 110 \text{ daN } \times 1.5 = 165 \text{daN}$

SH1 / 2

MASSE THEORIQUE DE L'OUTILLAGE: 4Kg TOOL THEORETICAL WEIGHT: 4Kg

LISTE DES CARACTERISTIQUES AVEC SUIVI PERIODIQUE LIST OF CHARACTERISTICS WITH SCHEDULED FOLLOW-UP					
NOMINAL NOMINAL	TOLERANCE TOLERANCE	N° PLANCHE SHEET N°	LOCALISATION LOCATION		
SUIVANT REGLEMENTATION EN VIGUEUR ACCORDING TO REGULATION					

MODIFICATIONS	INDICE INDEX	
OPTIMISATION DE L'OUTILLAGE APRES ESSAI PROTO	Α	
OPTIMIZER AFTER PROTOTYPE MODELE TEST		^
MODIFIE REP.001, REP.002 ET REP.006 - SUPPRIME REP.008, REP.009 ET REP.010 - AJOUTE REP.011 ET PL02 POUR LA MANUTENTION DU MOTEUR GLOBAL	В	
MODIFIED IT.001, IT.002 AND IT.006 - DELETED IT.008, IT.009 AND		
IT.010 - ADDED IT.011 AND PL02 FOR GLOBAL ENGINE HANDLING		
MODIFIE REP.006	С	
MODIFIED IT.006		
MODIFIE REP.001 ET REP.002	D	
MODIFIED IT.001 AND IT.002		
REDESSINE PLAN EN CAO - MODIFIE REP.001 ET REP.002 - SUPPRIME REP.011 - AJOUTE REP.012, REP.013, REP.014, REP.015, TABLEAU CONSIGNES GENERALE ET SUIVI PERIODIQUE	Е	
REDRAWN IN CAD - MODIFIED IT.001 AND IT.002 - DELETED IT.011 - ADDED IT.012, 013, 014, 015, TABLE OF SCHEDULES FOLLOW-UP AND GENERAL REGULATION TABLE		В
AJOUTE TRADUCTION EN ANGLAIS ENGLISH TRANSLATION ADDED		

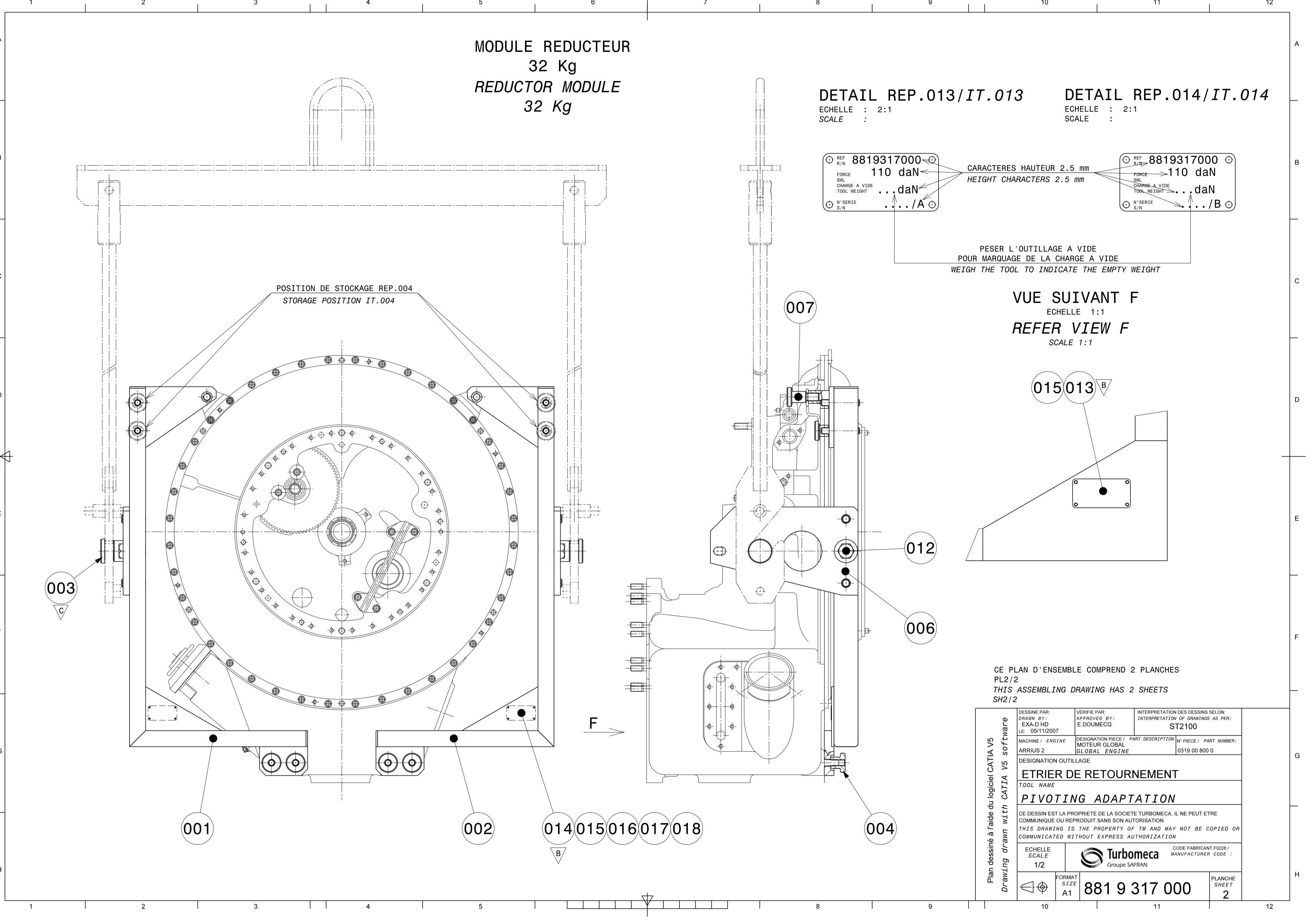
COLLER AU FREIN FILET FORT TYPE (LOCTITE SR 270) BONDING WITH HIGH THREAD LOCK TYPE (LOCTITE SEALANT SR 270)

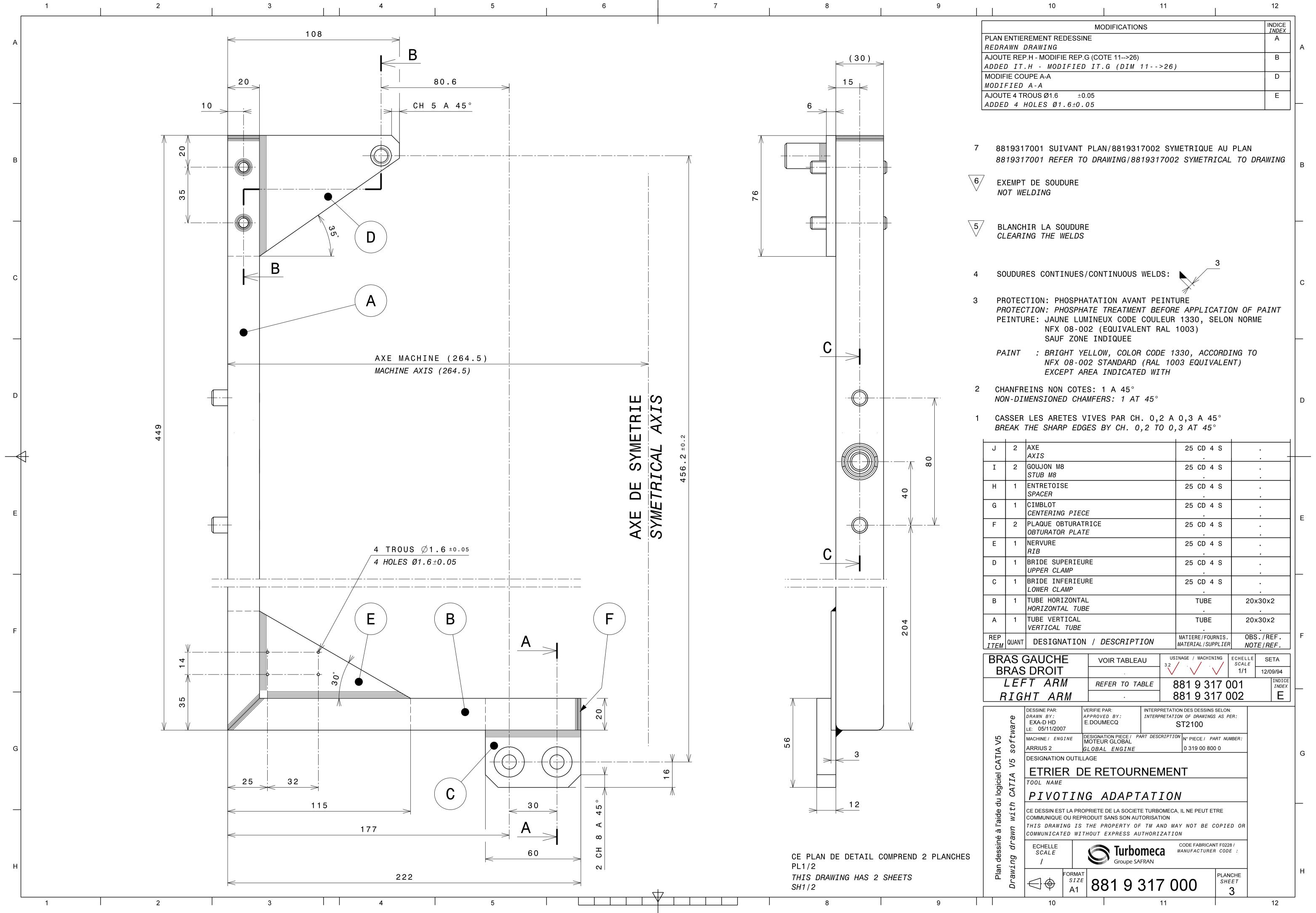
ZONE DE MARQUAGE DU N° D'IMMATRICULATION OUTILLAGE SUIVANT GUIDE DE PRODUCTION UPI019. TOOL MARKING AREA P/N AS PER UPI019 PRODUCTION GUIDE.

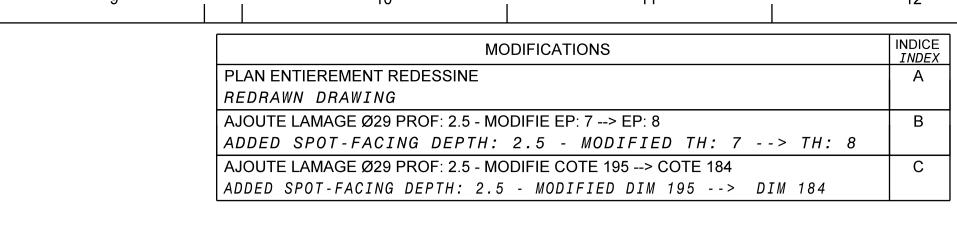
LES COTES ET CRITERES DU PLAN REPERES igoplus SONT A TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE" THE DIMENSIONS AND CRITERIA OF THE DRAWING INDICATED WITH igoplus MUST BE COPIED ON THE "CERTIFICATE OF COMPLIANCE"

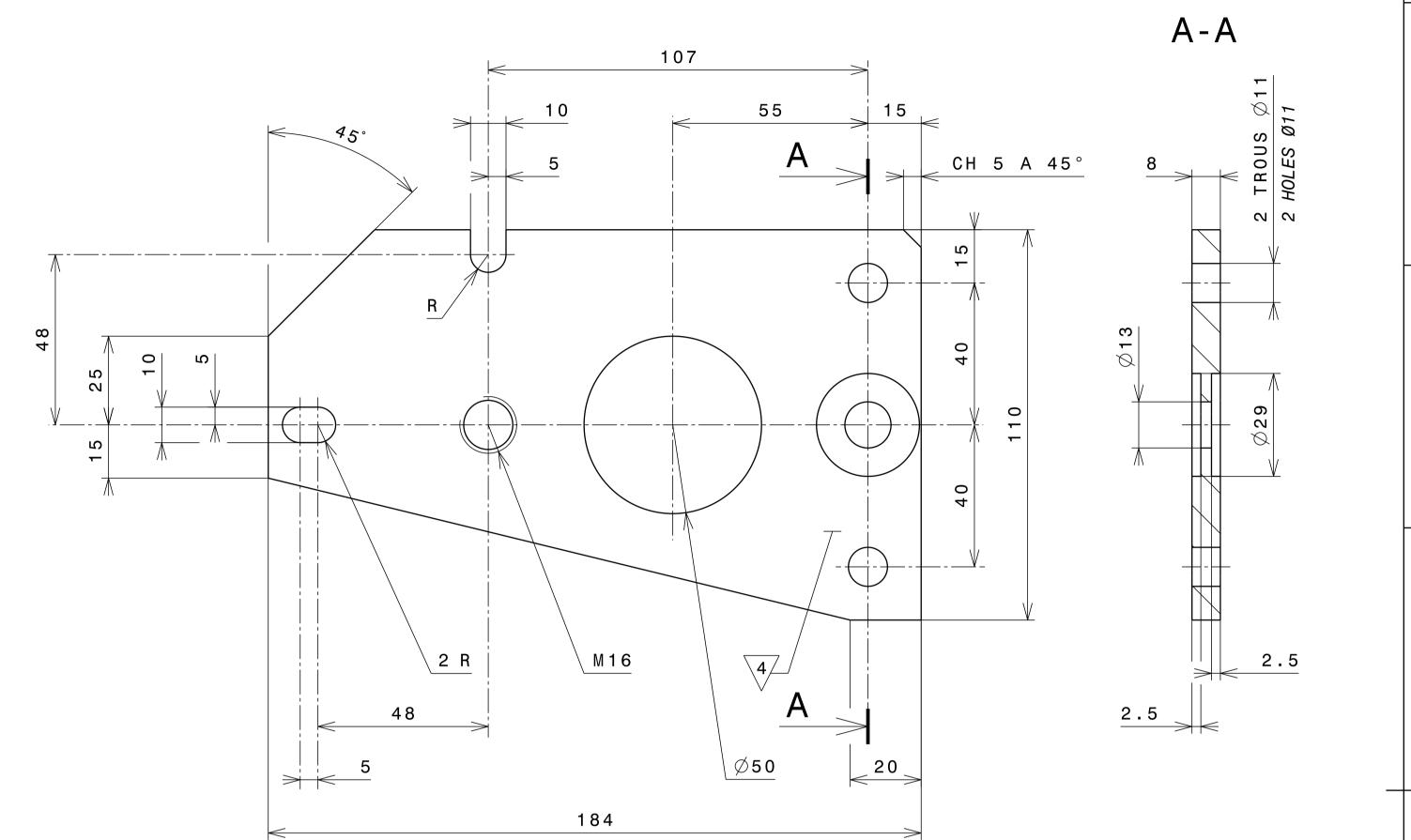
ALL DIMENSIONS ARE IN MILLIMETERS

		<i>, ,</i>		.NOIONO A			<i>,,</i>	110	
	015	8	RIVET TYPE SIM			GOBIN-DA	GOBIN-DAUDE		1
				PLAQUETTE DROITE RIGHT PLATE			И И	9570691330	
S/P	014	1	1					8815099847	1
S/P	013	1		TE GAUCHE		TM		8815099847	1
	012	2	VIS H M12 SCREW H			STD .		<u> </u>	†
	011	2		/IS II M12-10 SCREW <i>II M12-10</i>				•	
	010	2	VIS H M12	-40		STD			
	009	2	ECROU H	M12		STD			-
	-008	2	RONDELL	E PLATE M12		STD			7
5	007	2	WASHER N		KNURIS M	25 CD	4 R	R.900-1050 MPa	7
4	006	2	RENVOI RETURN	77 6777 (2077) 227(2	74707120 111	25 CD	4 R	R.900-1050 MPa	╄
	005								
5	004	4		OLETE M8x100 NUT M8x100		25 CD	4 R	R.900-1050 MPa	
5	003	2	TOURILLO TRUNNION			25 CD	4 R	R.900-1050 MPa	F
3/4	002	1	BRAS DRO			VOIR DET	· · · -	·	
3/4	001	1	BRAS GA LEFT ARM			VOIR DET			
PL SH	REP ITEM	QUANT	DESIG	GNATION / DESCR	RIPTION	MATIE!		Observations Comments	7
	are	DESSINE DRAWN EXA-D LE: 05/1	<i>BY :</i> HD	VERIFIE PAR: APPROVED BY: E.DOUMECQ		TION DES DESSINS STION OF DRAWINGS		DATE:	
!	AV5 softwar		E/ ENGINE	DESIGNATION PIECE / P. MOTEUR GLOBAL GLOBAL ENGINE	 ART DESCRIPT	O 319 00 800		DATE:	
	àlaide du logiciel CATIA V5 <i>wn with CATIA V5 soft</i>		IATION OUTII	LLAGE E RETOUR	NEME	NT		DATE:] \
	logiciel CATIA	TOOL	NAME					DATE:	
	de du ith (CE DES	SIN EST LA PR	NG ADAP 7 ROPRIETE DE LA SOCIET	E TURBOME		RE	DATE: E DOUMECQ	+
		THIS I	DRAWING IS	PRODUIT SANS SON AU S. THE PROPERTY OF TTHOUT EXPRESS AF	TM AND		OPIED O	DATE: 28/03/08 D SETA DATE: 27/05/03	
essiné g dra			ELLE A <i>L E</i>	Turbol Groupe SAF		CODE FABRICAN MANUFACTURER		C FOUCHET DATE: 26/07/96	
 	Plan <i>Drawii</i>		FORMA SIZ	AT .		000	PLANCHE SHEET	B BORDEU DATE: 24/11/94 A BORDEU	- - -
<u> </u>		7	Ψ A1				1/5	DATE: 12/09/94	.]









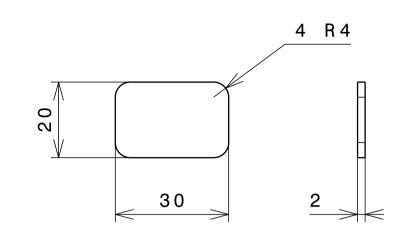
MARQUER "8819317006", SUIVANT GUIDE DE PRODUCTION UPI019.(CARACTERES HAUTEUR 4 mm) MARK THE TOOL "8819317006" , AS PER UPI019 PRODUCTION GUIDE. (CHARACTER HEIGHT 4 mm)

PROTECTION: BRUNISSAGE (TYPE PENTRATE) PROTECTION: BURNISHING (PENTRATE TYPE)

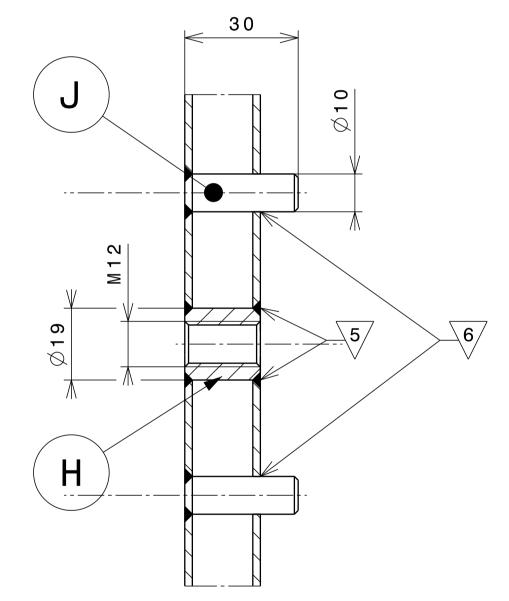
- 2 CHANFREINS NON COTES: 1 A 45° NON-DIMENSIONED CHAMFERS: 1 AT 45°
- 1 CASSER LES ARETES VIVES PAR CH. 0,2 A 0,3 A 45° BREAK THE SHARP EDGES BY CH. 0,2 TO 0,3 AT 45°

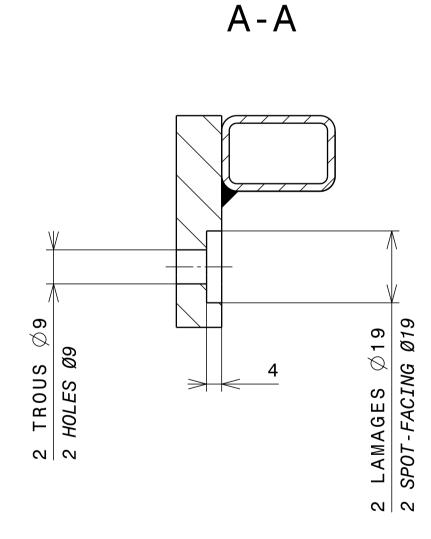
	RENVOI		25 CD 4 R.900-1050 M	3.2	AGE / MACHINING	ECHELLE SCALE 1/1	SETA 12/09/94		
RETURN				88	31 9 317 0	006	INDICE INDEX		
	vare	DESSINE PAR: DRAWN BY: EXA-D HD LE: 05/11/2007	VERIFIE PAR: APPROVED BY: E.DOUMECQ	INTERPRETATION	n des dessins selo n <i>of drawings as</i> T2100			_	
	AV5 software	MACHINE / ENGINE ARRIUS 2	DESIGNATION PIECE / / MOTEUR GLOBAL GLOBAL ENGINE	PART DESCRIPTION	N° PIECE / PART N 0 319 00 800 0	UMBER:		G	
	Plan dessiné à l'aide du logiciel CATIA V5 awing drawn with CATIA V5 soft	TOOL NAME	TILLAGE DE RETOUR NG ADAP T		_				
	siné à l'aide du <i>drawn with</i>	COMMUNIQUE OU F	PROPRIETE DE LA SOCIE REPRODUIT SANS SON AU IS THE PROPERTY O WITHOUT EXPRESS A	JTORISATION OF TM AND MAY	NOT BE COPI	ED OR			
	ın dessir <i>ing dr</i>	ECHELLE SCALE /	Turbo Groupe S.	omeca M	CODE FABRICANT F02 ANUFACTURER CO.				
	Plan de <i>Drawin</i> g	FORI S I A	1ZE 221 Q	317 0		NCHE HEET		H	
		10		11			12	_	

DETAIL REP.F DETAIL IT.F



C-C





B-B

29

26

CE PLAN DE DETAIL COMPREND 2 PLANCHES PL2/2 THIS DRAWING HA5 2 SHEETS

SH2 | 2

BRAS GAUCHE USINAGE / MACHINING | ECHELLE | SCALE | 1/1 **VOIR TABLEAU BRAS DROIT** 12/09/94 INDICE INDEX LEFT ARM 881 9 317 001 REFER TO TABLE 881 9 317 002 RIGHT ARM

